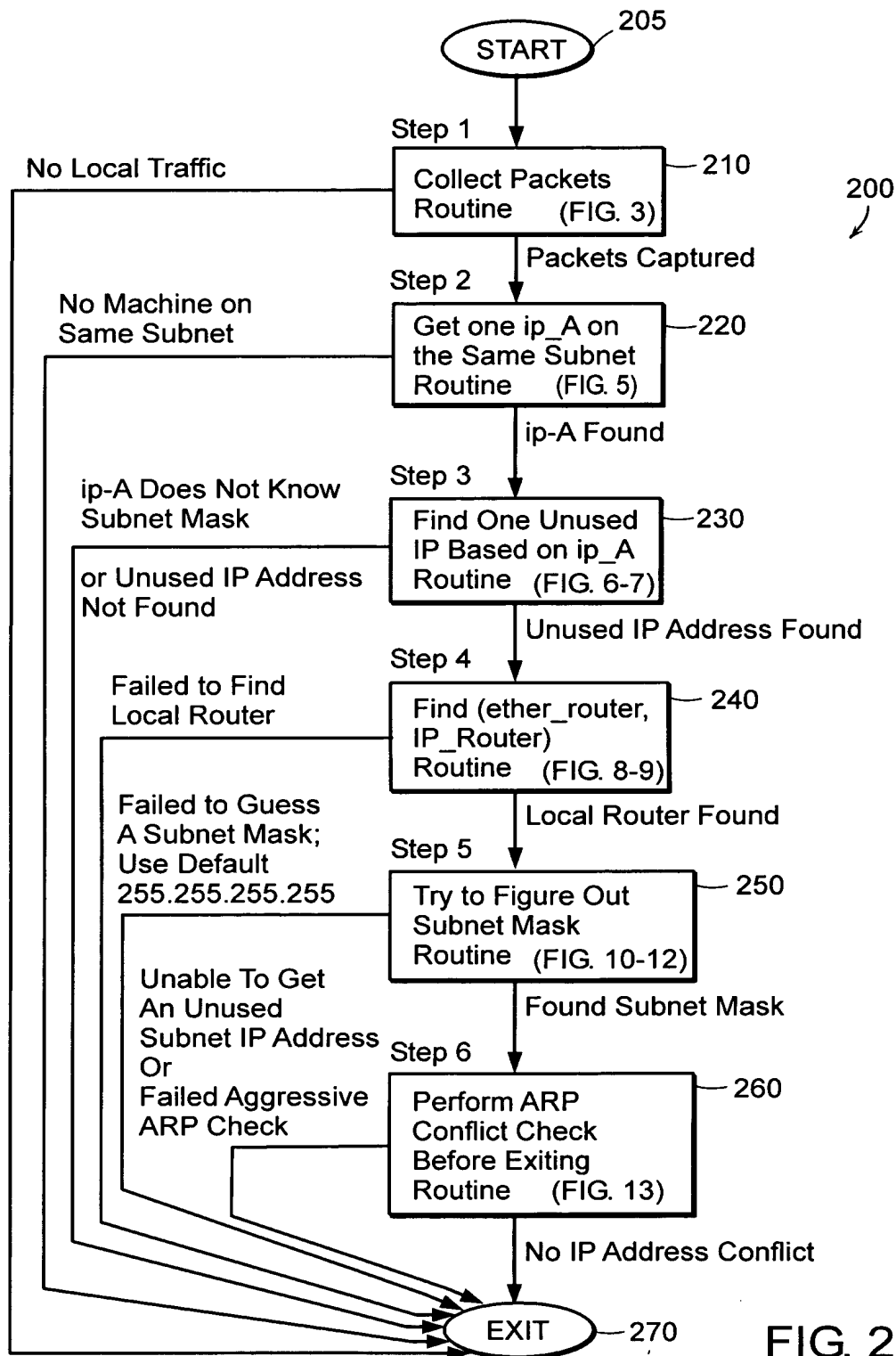




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Step 1

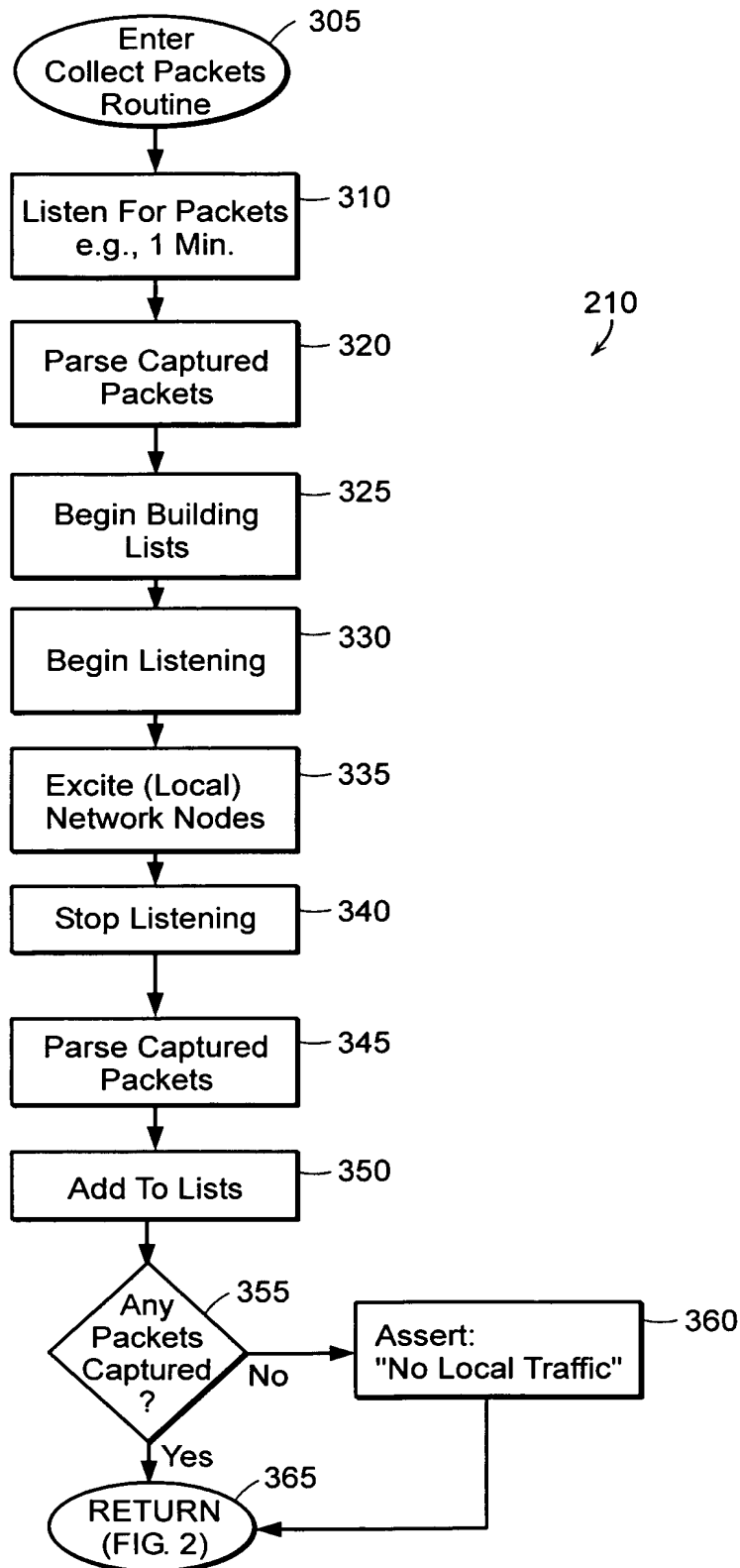


FIG. 3

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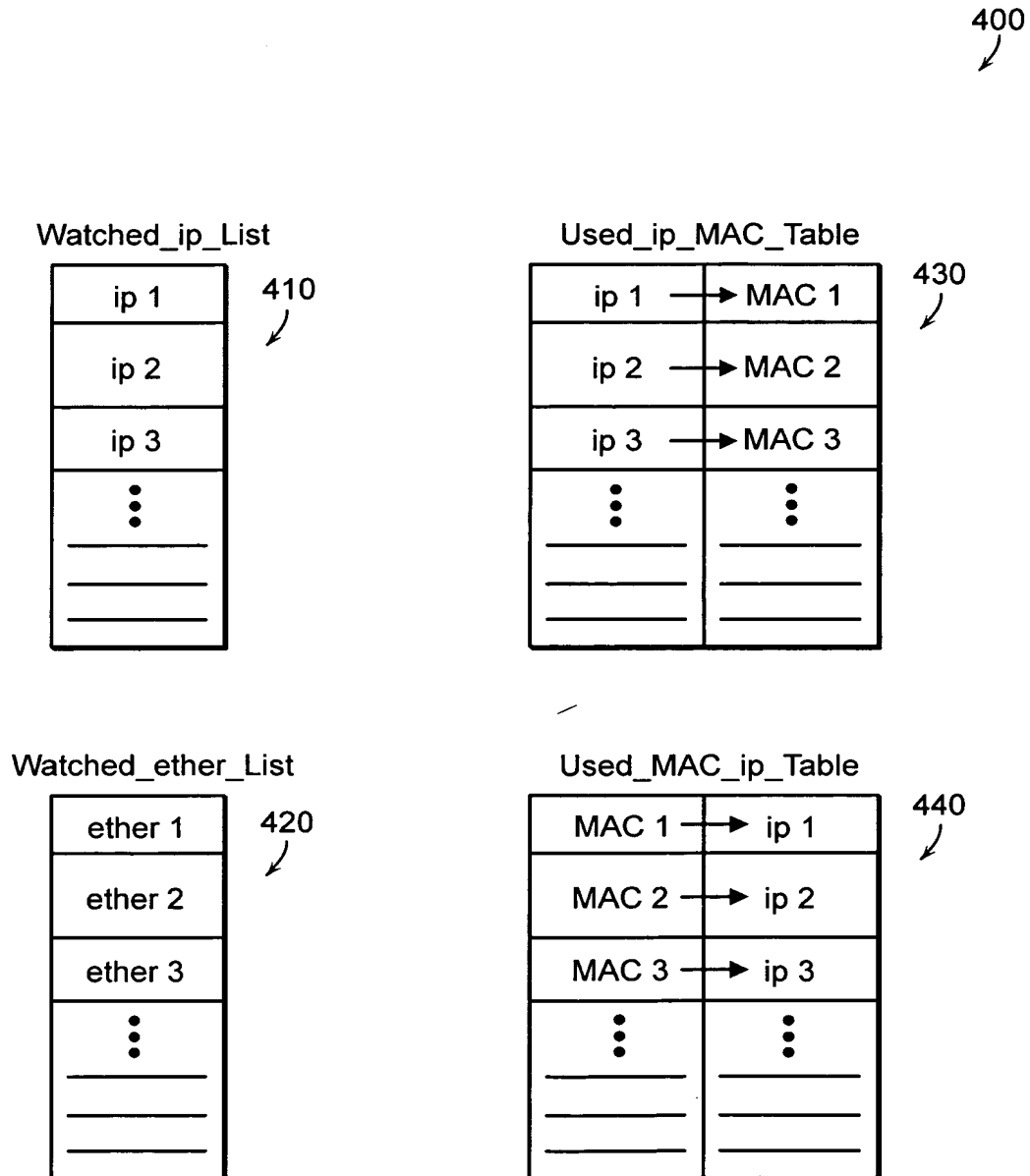


FIG. 4

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Step 2

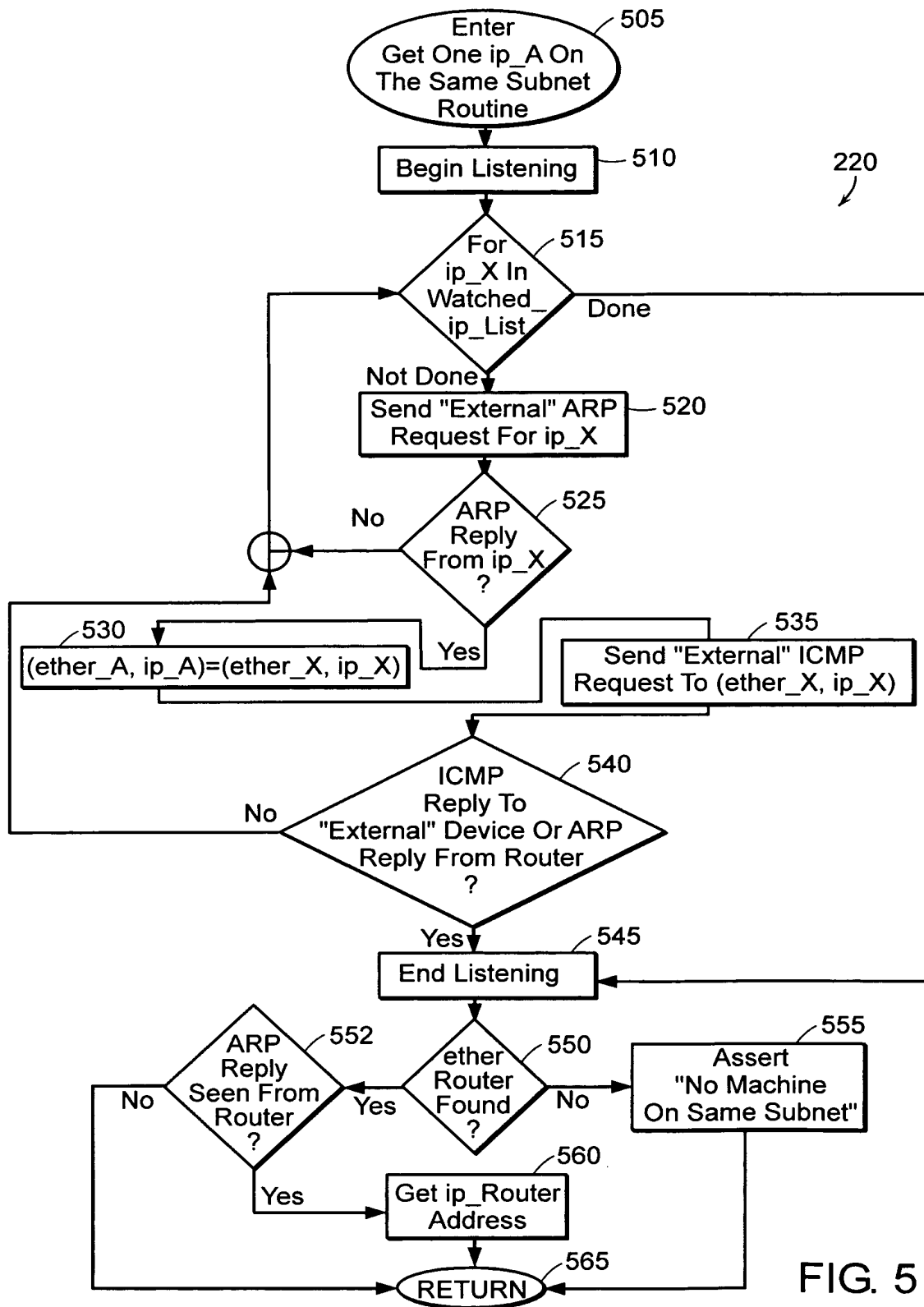
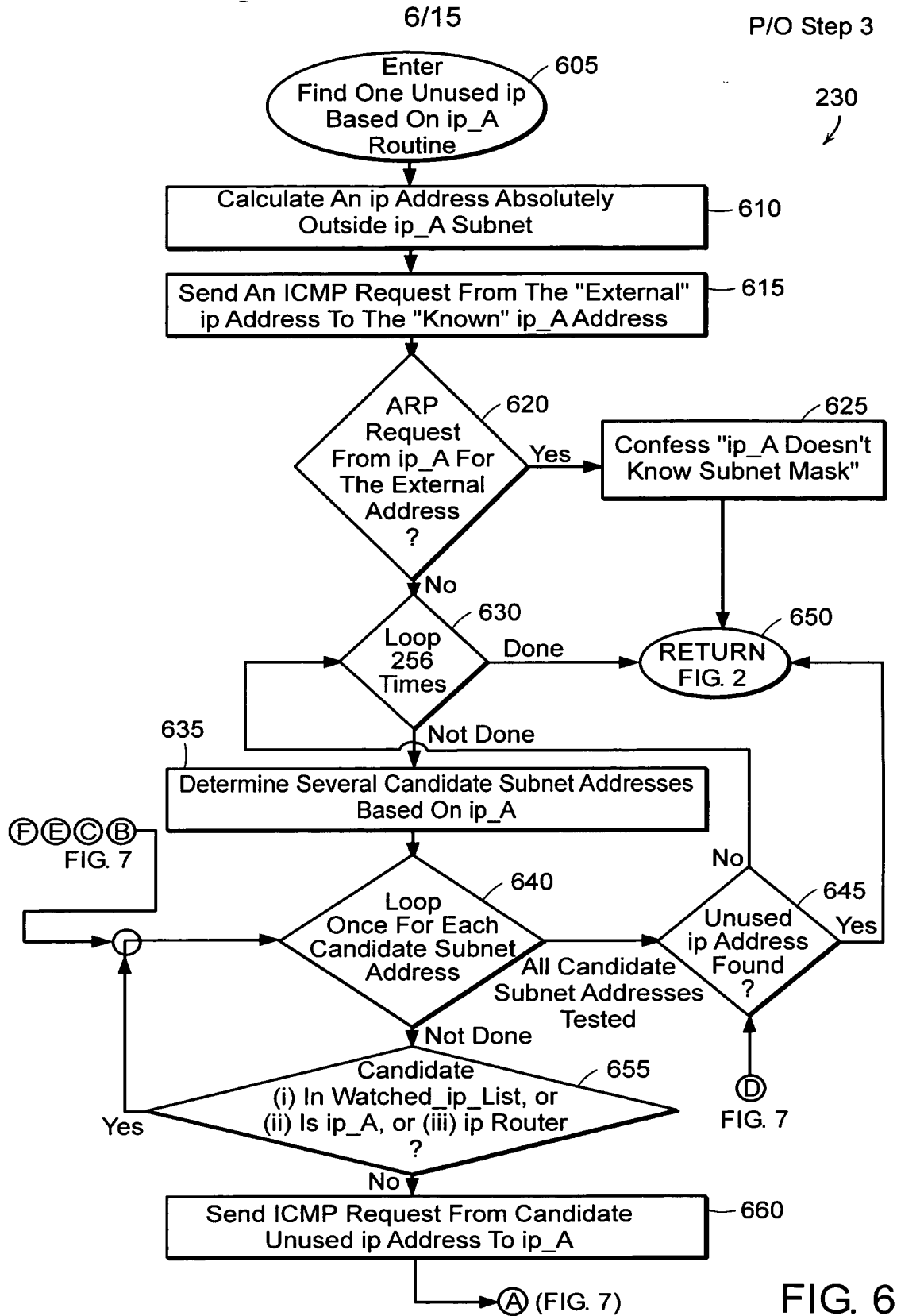
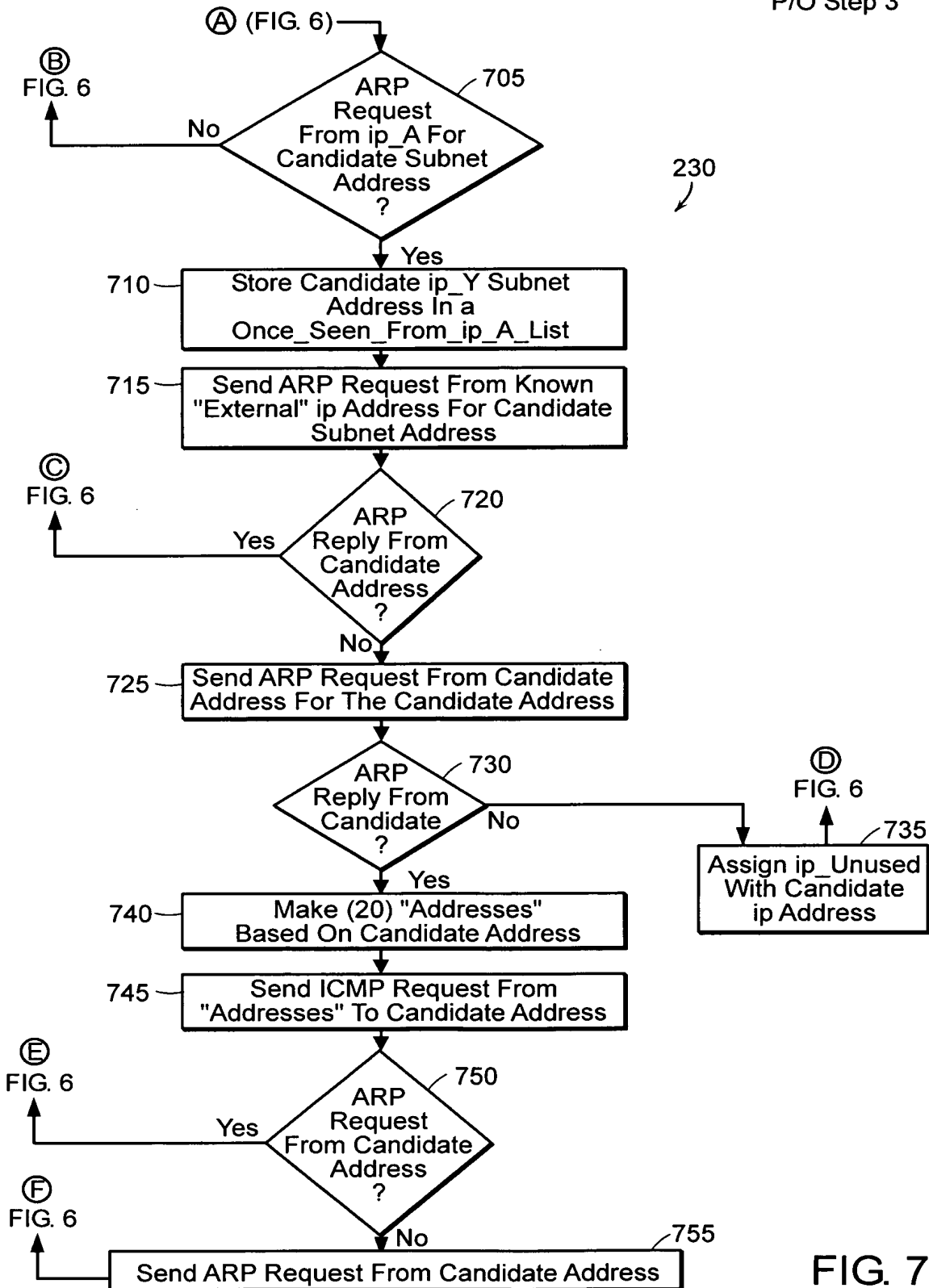


FIG. 5



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P/O Step 3



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P/O Step 4

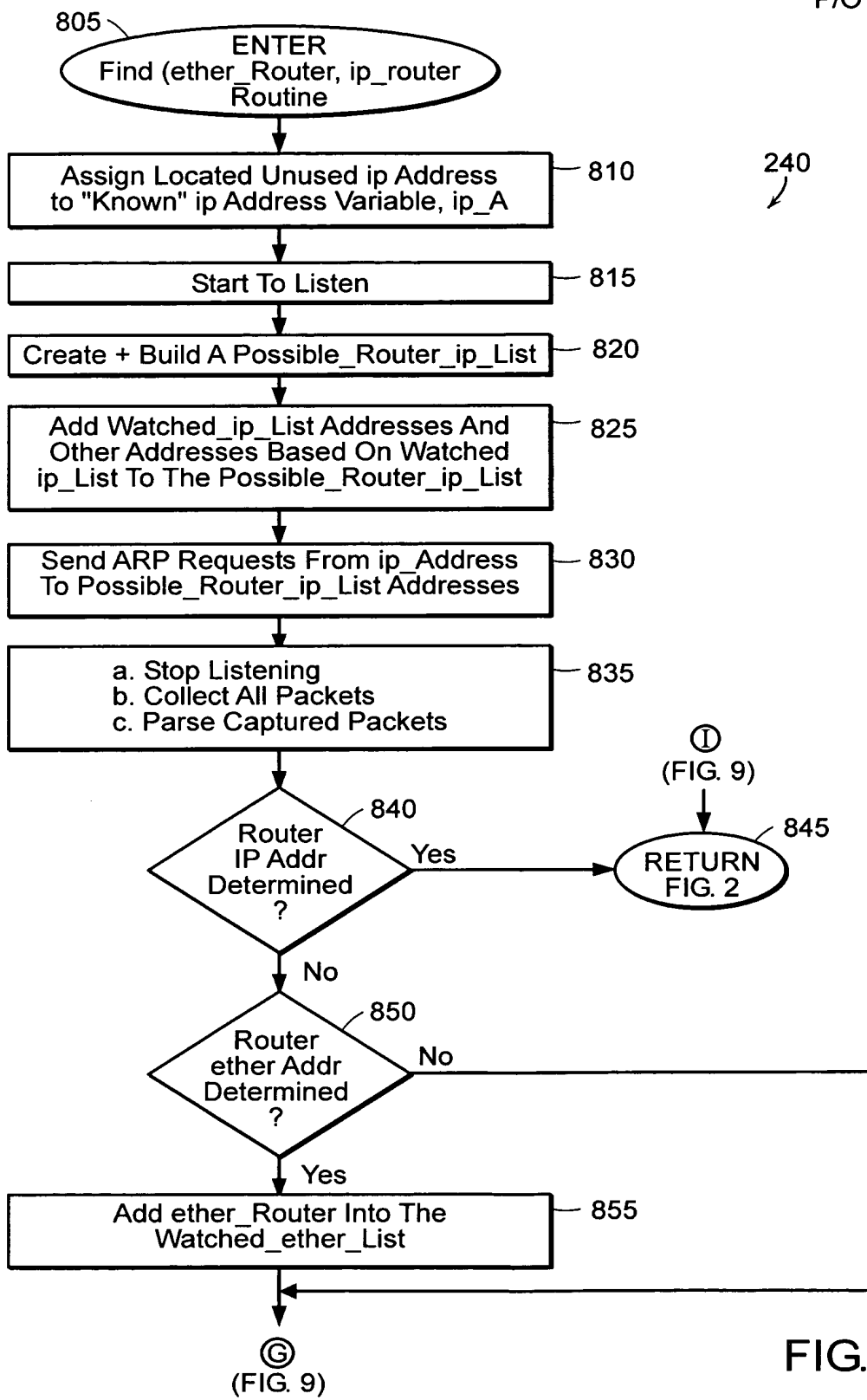


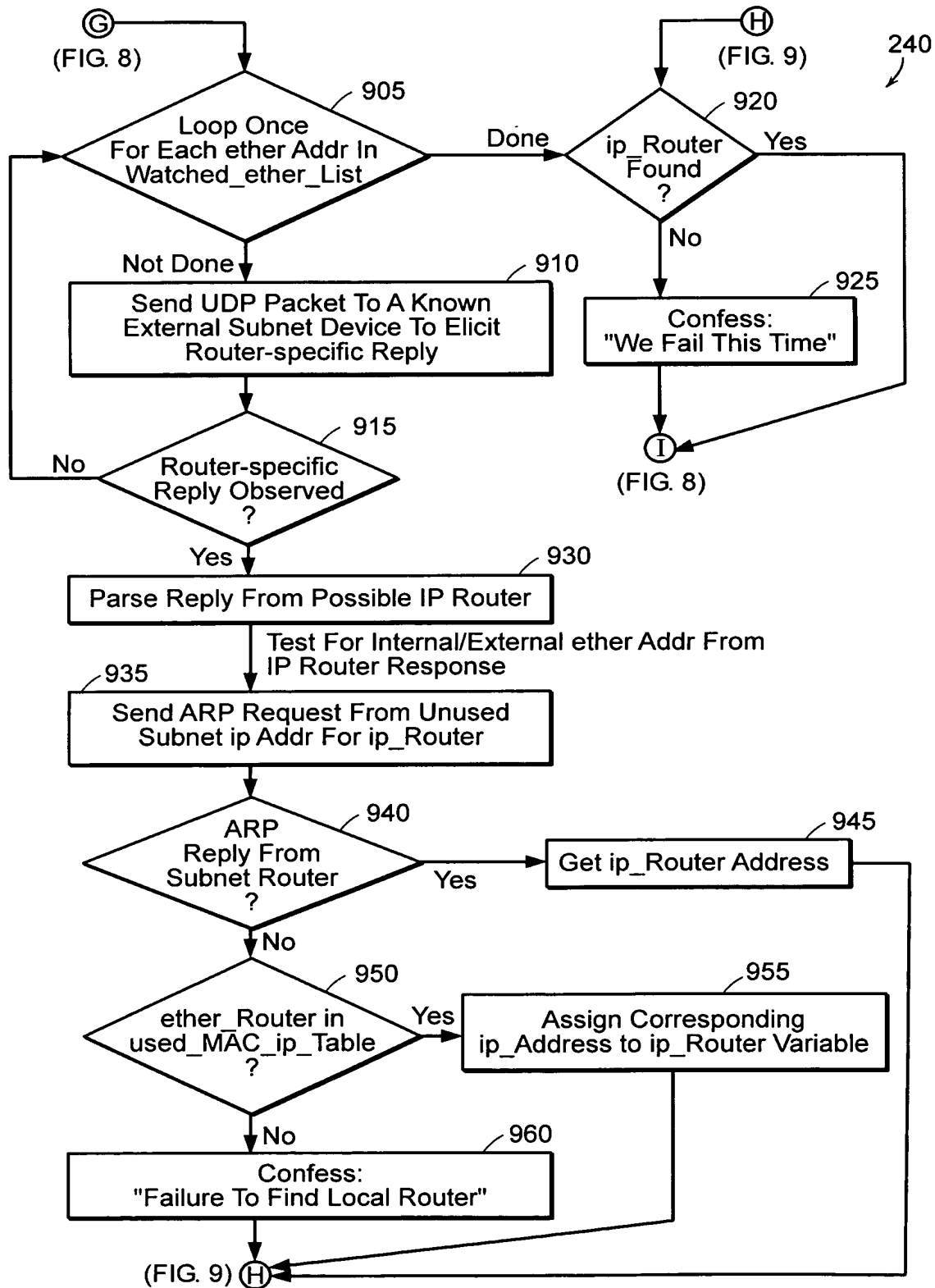
FIG. 8



FIG. 9

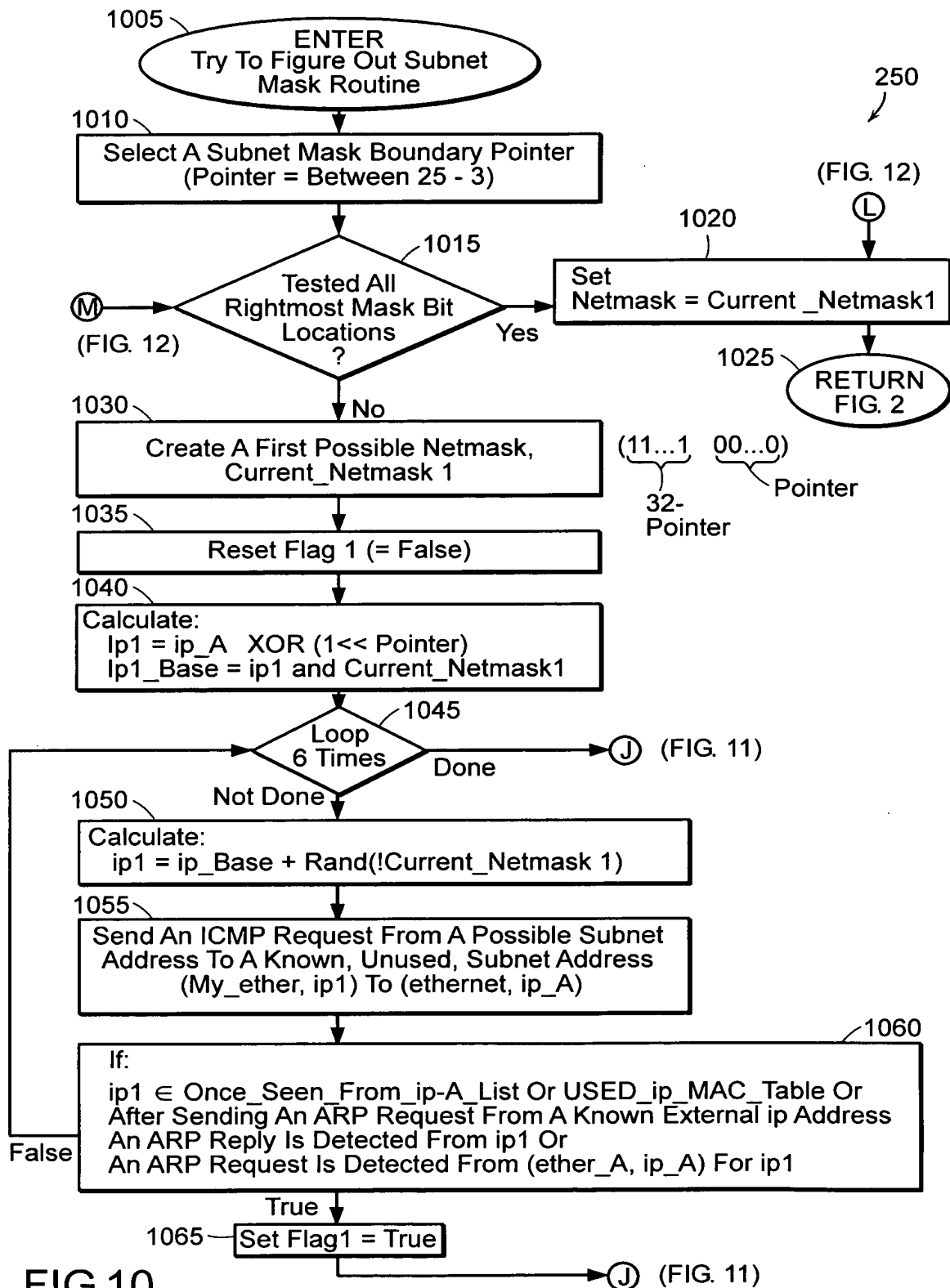
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P/O Step 4



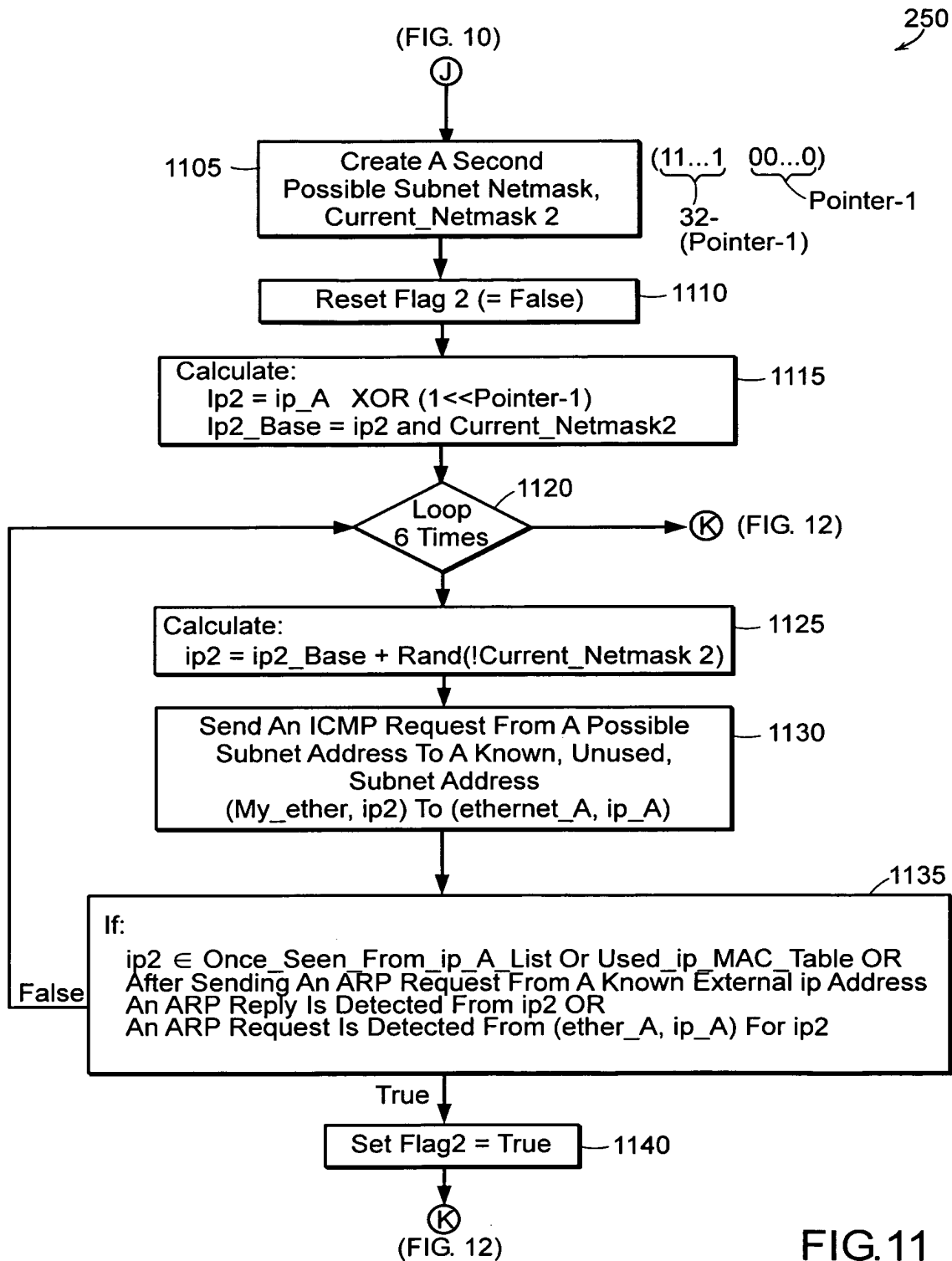
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P/O Step 5



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P/O Step 5



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P/O Step 5

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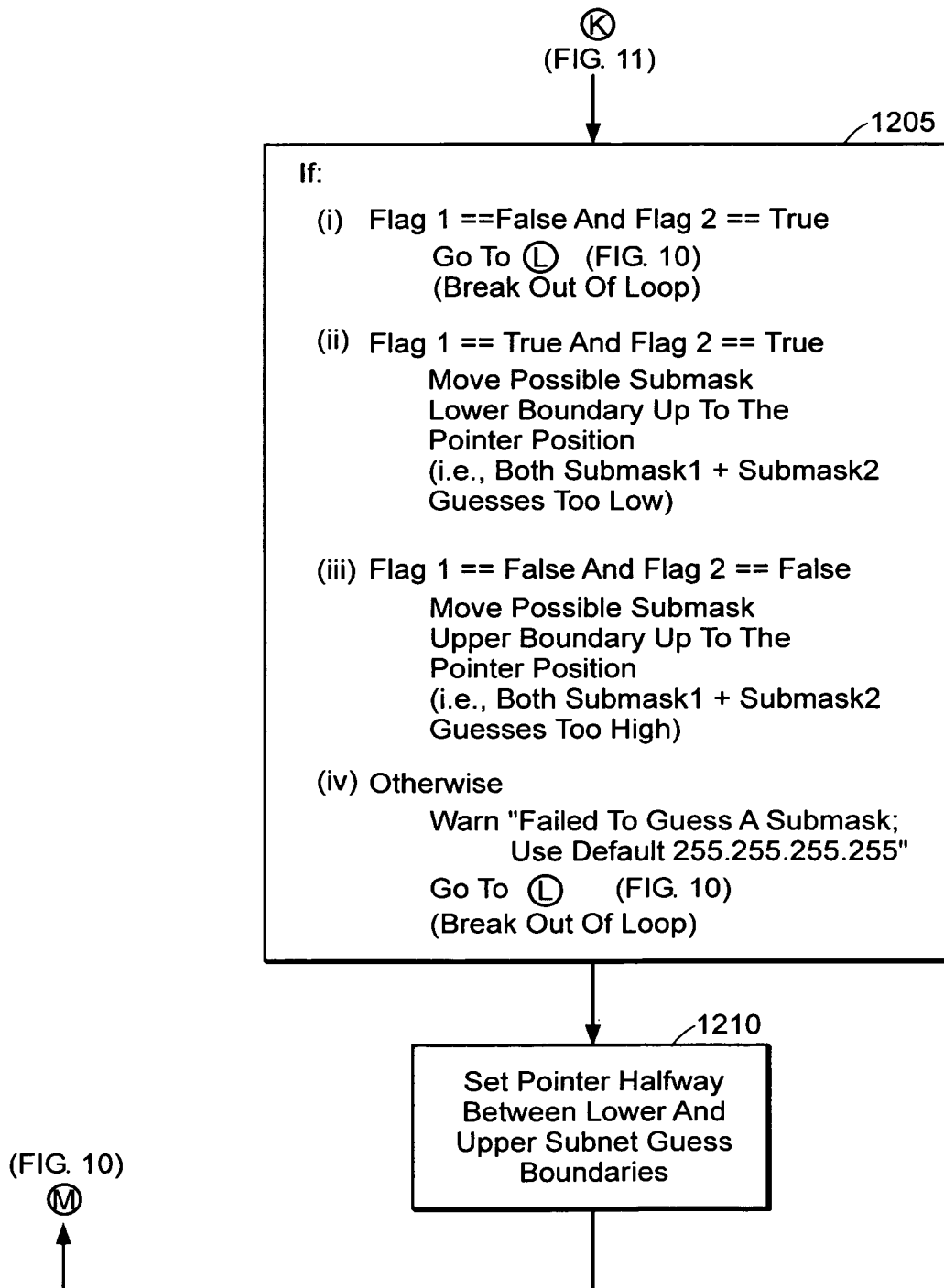


FIG.12

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P/O Step 6

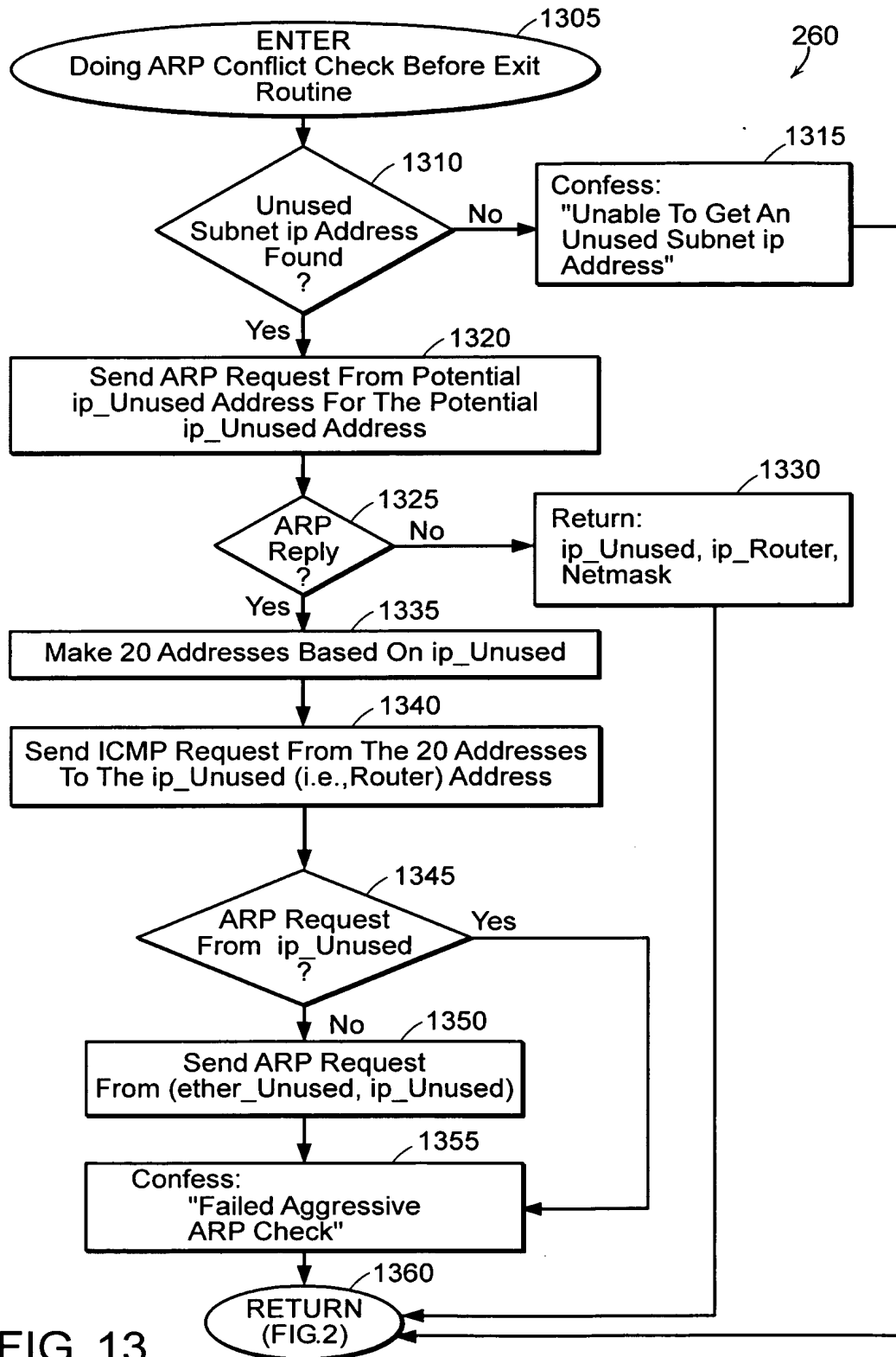


FIG. 13



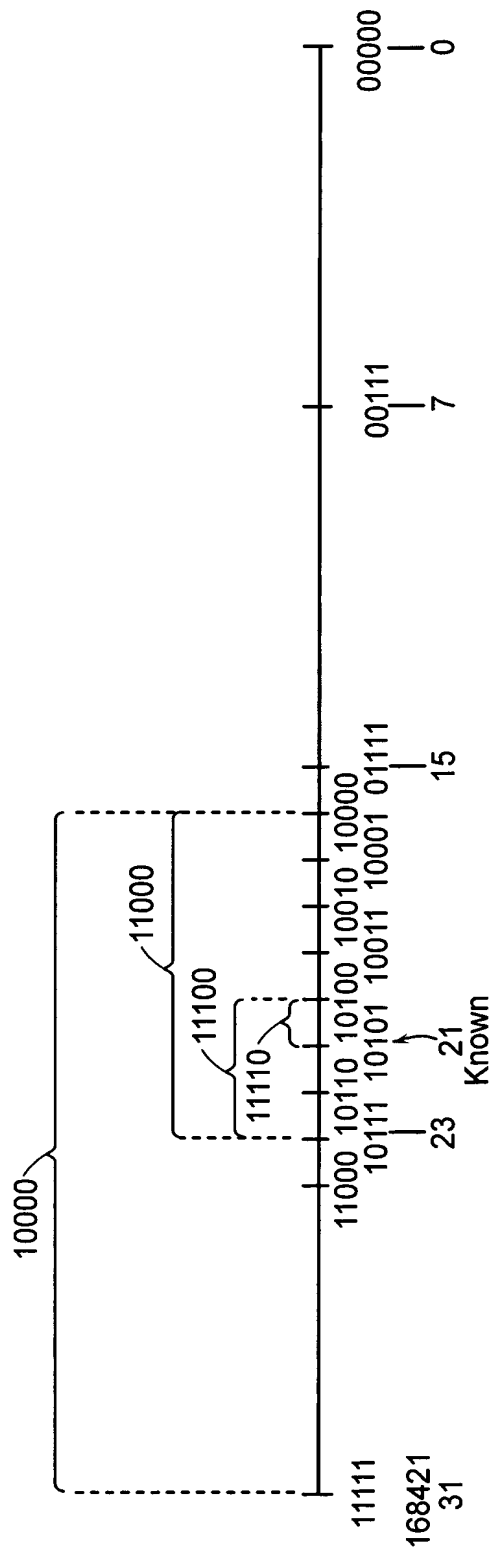


FIG. 15